

CLASSIFICATIONS

EN ISO 17672 : Ag 330

DESCRIPTION

- Used in copper and copper alloy, nickel and nickel alloys, cast iron, steel, stainless brazing and joining of these materials each others
- WI Ag 330 FC is a kind of flux coated brazing rods with %30 Ag

CHEMICAL ANALYSIS OF WELD METAL % (TYPICAL)

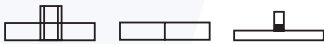
Ag: 30.0 | Cu: 28.0 | Si: 0.5 | Cd: 21.0 | Zn: Rest

MECHANICAL PROPERTIES

Working Temperatures (°C)	Density (kg/dm ³)	Tensile Strength (N/mm ²)	Elongation (Lo=5do) (%)	Hardness (HB)
680	9.2	380 - 470	30	600 - 690

WELDING METHOD

Brazing

Other Copper- Silver Phosphor Brazing Rodss	Welding Positions
WEld-inn WI Ag 309- WI Ag 309 FC WI Ag 330- WI Ag 330 FC- WI Ag 340 FC WI Ag 340- WI Ag 155 FC- WI Ag 155	

OPERATING DATA

Product Code	Diameter x Length (mm) / (inch)		Package Weight (Kg)
1011100275	1.5 x 500	1/16 x 20"	1
1011100276	2.0 x 500	5/64 x 20"	1
1011100277	3.0 x 500	1/8 x 20"	1